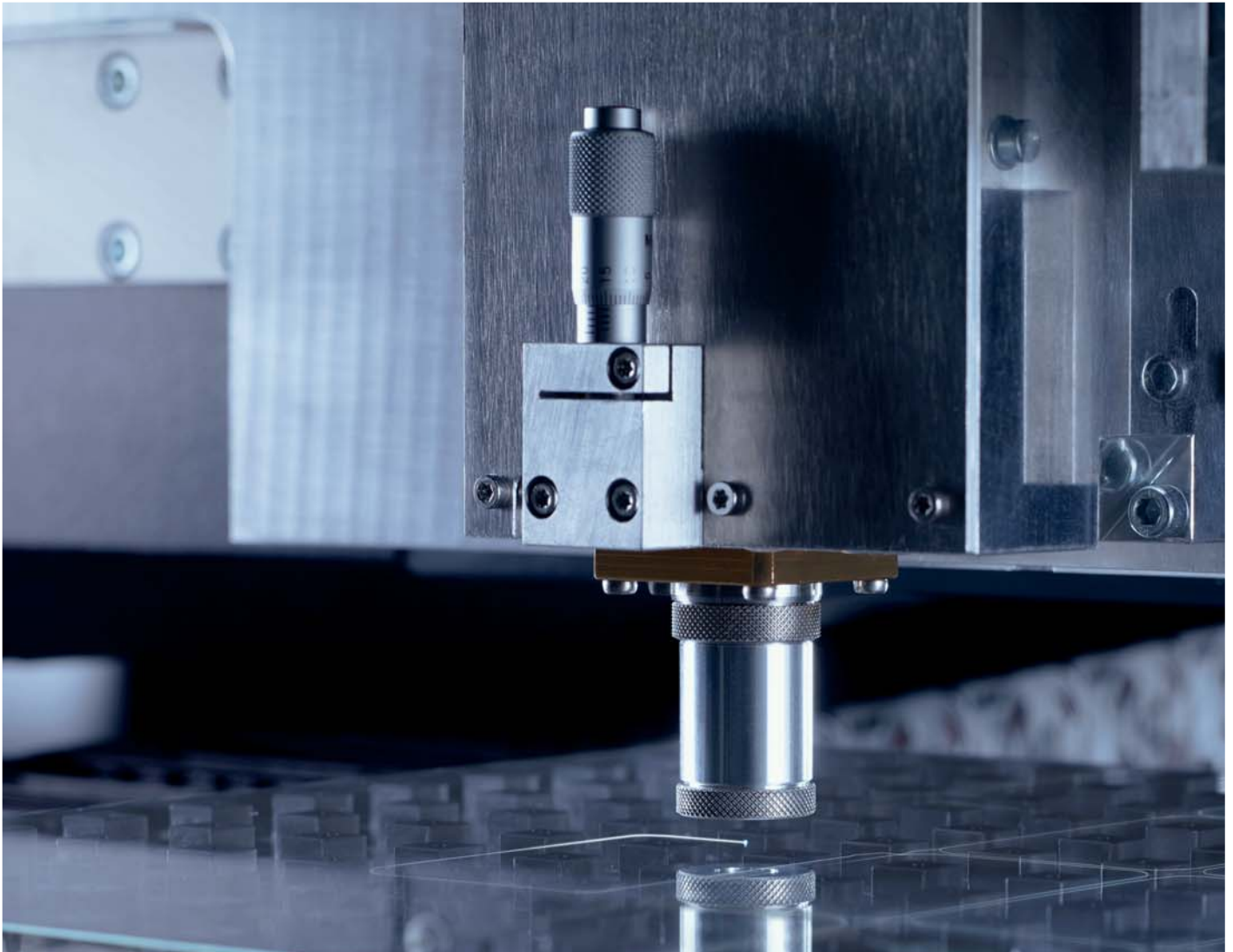
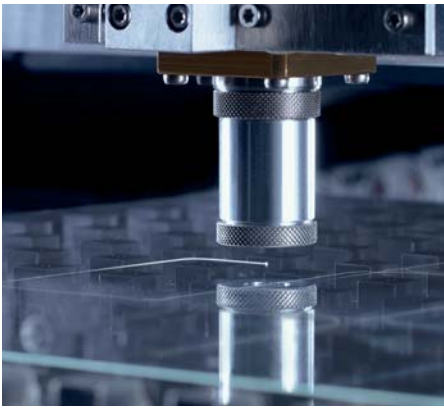


DLC SERIES
LASER PLATFORMS FOR ELECTRONICS



DLC SERIES

Laser Platforms for Electronics



TECHNICAL SPECIFICATIONS

DLC SERIES

Dimensions (L x W x H)	2,900 mm x 2,800 mm x 2,700 mm	
Weight	5,000 - 5,500 kg	
Power supply	200 - 480 V	
Compressed dry air	6 - 7 bar	
Cooling Water	5 - 20 l/min	
Working area	X-axis 1,300 mm Y-axis 1,400 mm up to GEN 5	
Accuracy	$\pm 20 \mu\text{m}$ absolute $\pm 10 \mu\text{m}$ repeatability	
Available laser sources	Wave length	1,030 nm
	Pulse	ps
Laser spot size	2 μm	
Beam delivery	Fixed optics	
Safety	CE	

PROCESS AND SYSTEM VALUES

Material	single glass (unstrengthened and strengthened glass)
Material thicknesses	<math>< 1.8 \text{ mm}</math>
Sidewall roughness values	$\sim 0.4 \mu\text{m}$
Maximum product size	up to Gen 5
Cutting speed	up to 1 m/s
Creation of Inner contour	down to 3 mm possible

PROCESS AND SYSTEM LIMITATIONS

No coating on top side allowed
For chemically strengthened glass a camera system for alignment detection can be used (25 μm accuracy)

FEATURES

- Universal cutting system
- Highly modular system design
- Fast manufacturing
- High volumes and quick ramp-up
- Highly accurate system
- Standalone and line integrable system
- Linear / free forms
- Up to 2 x scanner heads
- Up to 2 x fixed optical process heads

OPTIONAL

- Fully automatic handling (Production)
- Semi-automatic handling (R&D)
- MES interface
- Integrated process metrology
- Import of CAD files (e.g. DXF, DWG)
- Vision system